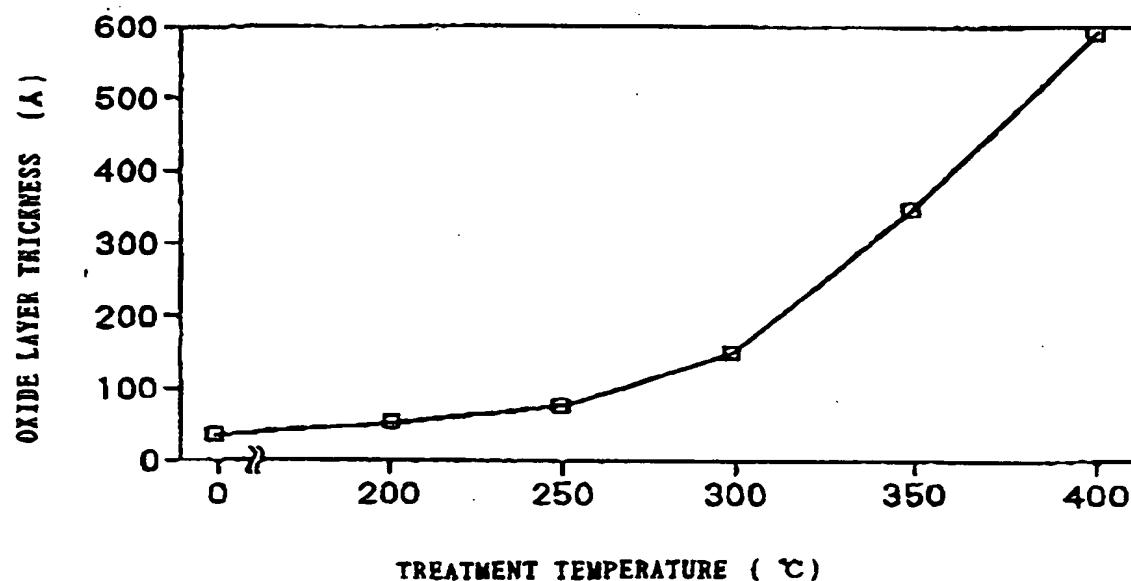


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**FIG. 1**

RELATIONSHIP BETWEEN TREATMENT TEMPERATURE  
AND OXIDE LAYER THICKNESS



**FIG. 2**

RELATIONSHIP BETWEEN TREATMENT TIME AND COLOR TONE  
(HOT BLOW MOLDED PRODUCT)

